



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4785-115
Job Sheet 170977



Part No: D4785-115

Job Qty: 4 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/25/18

Job Tracking No:

Due Date: 1/31/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV B SHEET 6 IPP REV:A 13.03.14 NEW ISSUE VERF:JLM IPP REV:B 13.06.21 DWG REV:B DD
VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/30/18	0.00	0.00	Start Up Large Fab-6		DC 2018-02-05
100	Large Fab	4 pcs		1/31/18	0.00	0.75	Large Fab 8		DC 2018-02-06
105	QC	4 pcs		1/31/18	0.00	0.00	QC5		38
107	Large Fab	4 pcs		1/31/18	0.00	0.00	Large Fab 1		DC 2018-02-11
110	QC	4 pcs		1/31/18	0.00	0.00	QC5		38 DAS
120	QC	4 pcs		1/31/18	0.00	0.00	QC10		9-80 38
130	Packaging	4 pcs		1/31/18	0.00	0.00	Packaging3 Large Fab		DC 2018-02-12
140	QC21-SA	4 Ea		1/31/18	0.00	0.00	QC21		21 FEB 13 2018

Part Op 100 - 1- Pick D4306-1 and drill and chamfer hole as per dwg D4785 using DT9921

Descriptions: 107 - 1- Use DT10159 for placing and tacking bushing, remove before welding. 2- Weld bushing as per dwg D4785 3- Grind welds flush

130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4306-1	Rib	4 Ea (1 ea)	90-Start up Operation	5032831
D3759-1	Bushing	8 Ea (2 ea)	107-Large Fab	5014816

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4306-1	4	10	0
107-Large Fab	D3759-1	8	26	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S039413

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Rib Assembly

PART NO: D4785-115

Original Serial #: S039413

Revision:

Operation: Large Fab

Change No:

Mfg Date: 02/06/18

Job No: 170977

Master Unit 000490



Job No 170977